



SaniForce™ Pail Unloader

Pail Unloaders for the Sanitary Industry



unleash the
POWER

Increase efficiency with faster change-out of containers

- Over 99% evacuation rate of high viscosity materials
- Sanitary flange clamps
- Portable
- One size follower plate and seal to accommodate 5 or 7 gallon pails
- Prevents injuries from lifiting and dumping material out of containers
- Stainless steel construction

PROVEN QUALITY. LEADING TECHNOLOGY.

Ordering Information

Common Applications

Suitable for unloading high viscosity materials such as cosmetics, lotions & creams, icing, frosting, fondants, caramels & chocolates, peanut butter, fruit paste & fillings, and pharmaceuticals.



Available Models

Part Number	Frame	Pump	Plate	Wiper	Certifications
SPU.A01AAA1AA0C21	Stainless Steel	6:1 Priming Piston	316 Stainless Steel	PTFE	2.1 Material Certification
SPU.A01AAA1AA0C31	Stainless Steel	6:1 Priming Piston	316 Stainless Steel	PTFE	3.1 Material Certification
SPU.A01AAB1AA0C21	Stainless Steel	6:1 Priming Piston	316 Stainless Steel	Buna	2.1 Material Certification
SPU.A01AAB1AA0C31	Stainless Steel	6:1 Priming Piston	316 Stainless Steel	Buna	3.1 Material Certification

Technical Specifications

Maximum Fluid Working Pressure	650 psi (44.8 bar, 4.5 MPa)
Maximum Flow Rate	.4 GPM (15 LPM)
Maximum Air Inlet Pressure	100 psi (6.9 bar, 0.7 MPa)
Maximum Air Consumption	32 SCFM
Maximum Recommended Pump Speed	60 cycles/min
Maximum Ambient Temperature (air motor)	90° F (32° C)
Maximum Fluid Temperature	120° F (49° C)
Fluid Outlet Size	1.5 inch Sanitary Flange
Weight	160 lb (72.6 kg)
Wetted Parts	316 Stainless Steel, Polyethylene, Nitrile, PTFE
Operational Manual	3A5400
Repair/Parts Manual	3A5401

All written and visual data contained in this document are based on the latest product information available at the time of publication. Graco reserves the right to make changes at any time without notice.

Contact your Graco Account Manager for more information.

For more information on SaniForce pumps, go to www.graco.com/sanitary.

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